

Instructions For Dark Garment Laser Transfer Paper



RECOMMENDATIONS

Fabric Color	Hot Peel	Warm Peel	Cold Peel	Hand Iron
Dark			✓	✗

COMMERCIAL PRESS INSTRUCTIONS

PRINTING INSTRUCTIONS:

- Print the image in reversed/mirrored format onto the 'Imaging Sheet' (Purple backing paper).
 - Typical printer setting is 'heavy'.

PRE-TRANSFERRING INSTRUCTIONS:

- Prepare the substrate by ensuring the surface is clean, dry and wrinkle free.

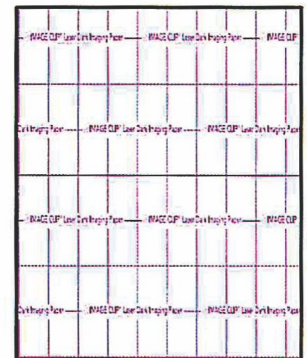
TRANSFERRING INSTRUCTIONS:

Step 1:

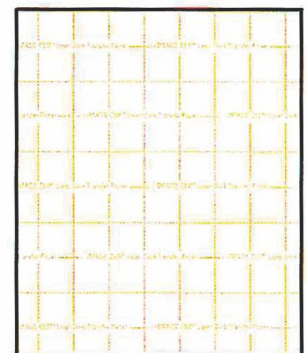
- Place the printed Imaging Sheet to the Transfer Sheet (Brown backing paper) on the heat press. Place Kraft Paper on top of the sheet
 - Press two sheets against each other so backing papers are facing out.
- Press **20 seconds @ 250°F*** using **medium/heavy** pressure.
- Peel the papers apart while still **hot** in a smooth, quick, even motion.

Step 2:

- Place garment onto heat press.
- Press the treated Sheet face down onto the shirt or substrate with Kraft Paper on top
- Press **35 seconds @ 375°F*** using **heavy** pressure.
- Peel the paper once **cold** in a smooth, quick, even motion.
- For a softer feel to the transferred image, after you peel it from the t-shirt stretch it (side to side then top to bottom), then cover with kraft paper and press another 20 seconds



Imaging Sheet



Transfer Sheet

***The following temperatures/times are for STAHL brand heat presses for other brands you may need to adjust temperature up or down**

Watch YouTube Instructional Video at: http://www.uprintamerica.com/uprint_video.asp

WASHING INSTRUCTIONS: Turn garment inside out and wash in cold water using a mild detergent. Do not use bleach. Dry on low-heat setting. Do not iron directly on the transferred area. **IMPORTANT:** Heat presses vary in accuracy. The sellers and manufactures maximum obligation shall be to replace any paper that has proven to be defective.